

Receiving Report

Date:

11/8/9

Batch No:

2118524

Supplier:

Flynnen Rupp

Dart P/O:

14519

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection Work Order Wark 11/08/04
 N/A
 N/A
 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

11/8/9

Location

Date

Received/Costing

Initial

Purchase Order Receipt Listing

Page 1 of 1

Thursday, August 04, 2011 7:09:56 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14519 Receipt Dates from 8/4/2011 to 8/4/2011 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd									
PO14519	4	M2024T3S.032	sf		7/22/2011	8/4/2011	96.0000	\$3.09	0.0000	0	\$297.00
CAD	No	2024-T3 .032 sheet	sf		96.0000	DESJ02		\$297.00	0.0000	0	
		118523									
	8	M304B0.375X03.000	f		7/22/2011	8/4/2011	12.0000	\$15.21	0.0000	0	\$182.52
	No	M304 SS bar .375 x 3.00	f		12.0000	DESJ02	9.000	\$182.52	0.0000	0	
		118523									
	16	M6061T6S.100	sf		7/22/2011	8/4/2011	96.0000	\$4.50	0.0000	0	\$431.61
	No	6061-T6 .100 Sheet	sf		96.0000	DESJ02		\$431.61	0.0000	0	
		118523									

Total Received Quantity:	204.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$911.13
Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

62 4 Act No: PEC 722437
Ship Date 28Jul11 at 8:10 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CINCORD
Frt PREPAID
Route 0- 0 Manifest
Vhicle Trailer
Slip STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G
1) Our Order PEC-352182- 1 Your PO # 14519

ALUMINUM SHEET 2024 -T3

.0320 Nom X 48.0000" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
543794A2	218074	96.00 SFT	2	44

2) Our Order PEC-352182- 2 Your PO # 14519

STAINLESS STEEL FLAT BAR 304-L HRAP

.375" X 3.00" X 108.7500"

Heat Number	Tag No	Quantity	PCS	Wt LBS
250269	218075	9 .7500 "	1	34

3) Our Order PEC-352182- 3 Your PO # 14519

ALUMINUM SHEET 6061 T6

.1000 Nom X 48.0000" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
635052	218077	96.00 SFT	2	135

TOTAL:	Tags	PCS	LBS
	3	5	213

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 CUSH, 1 PCS, 1 SKID G.W. 361 LBS

Page: 1Continued

1 CRATE R-117 }
1 CUSH R-117 } ADA
1 PCS R-400 } ADT }

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

03 AOUT 2011

DATE

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 722437
Ship Date 28Jul11 at 8:10 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CINCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OÙ MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

03/AUG/2011

DATE



07/29/11
06:48 PM EDT

S T E L f a x

From: THYSSENKRUPP MATERIALS NA
root
Tel:
Fax:

To: DART AEROSPACE
Attn: CAROL
Tel: 613-632-5200
Fax: 1613632-1053
Number of Pages: 2

Subject: Auto Faxing of Invoices

Auto-FAX of Invoices

I N V O I C E

No: PEC IV-572541

Date: 28Jul11

Sold By:
THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Remit to:
THYSSENKRUPP MATERIALS NA
 c/o T27540
 P. O. BOX 4275, POSTAL STATION 'A'
 TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shipped To: (1)
DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

=====
 Shp Dt 28Jul11 Ord Dt 20Jul11 SO No ST-352182 B/L PEC 722437
 Trm NET 30 DAYS/NET 30 JOURS PO/Rel 14519
 Frt PREPAID Via VIM TRANSFER TR FOB CINCOR
 Sip STAN IVERS (905-532-1350) Pb1
 =====

1 ALUMINUM SHEET 2024 -T3	2 PCS	
.0320 Nom X 48.0000" X 144.0000"		44 LBS
MATERIAL	2 PCS @ 148.5000 EA	297.00
<hr/>		
2 STAINLESS STEEL FLAT BAR 304-L HRAP	1 PCS	
.375" x 3.00" X 108.7500"		34 LBS
MATERIAL	9 ' .7500 " @ 15.2099 FT	137.84
<hr/>		
3 ALUMINUM SHEET 6061 T6	2 PCS	
.1000 Nom X 48.0000" X 144.0000"		135 LBS
MATERIAL	2 PCS @ 215.8000 EA	431.60

 Total Shipped: 5 PCS 213 LBS
 Interest will be charged at 1.5% per month or
 18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY
 **** TEL. 800-926-2600 ****
 *** CUSTOMER PICK-UP HOURS ***
 *** 9:00 AM TO 4:00 PM ***
 *** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER. ***

 * WE STOCK STAINLESS STEEL!!!! *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001
 # TVQ - QST 1017327981 TQ0001

 Material Processing Freight Other Taxes TOTAL DUE
 866.44 112.64 979.08

 Taxes: ONHSTS 112.64

B I L L O F L A D I N G

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 Tel: 905 669 9444 Fax: 9057389033

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 Via VIM TRANSFER TRUCK
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 Route 0- 0 Manifest
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 Tel: 613-632-9577 Fax: 613-632-1053

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ALUMINUM SHEET 2024 -T3

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Heat Number Tag No
543794A2 218074Quantity PCS Wt LBS
96.00 SFT 2 44

2) Our Order PEC-352182- 2 Your PO # 14519

STAINLESS STEEL FLAT BAR 304-L HRAP

.375" x 3.00" X 108.7500"

Heat Number Tag No
250269 218075Quantity PCS Wt LBS
.7500 " 1 34

3) Our Order PEC-352182- 3 Your PO # 14519

ALUMINUM SHEET 6061 T6

.1000 Nom X 48.0000" X 144.0000"

Heat Number Tag No
635052 218077Quantity PCS Wt LBS
96.00 SFT 2 135TOTAL: Tags PCS LBS
3 5 213*MTR'S SENT**MTP'S SENT**MTR'S SENT*

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 TO SHIPPING.

MTR'S To be faxed

ATTN: CHANTAL/LINDA

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TOTAL 1 CUSH, 1 PCS, 1 SKID G.W. 361 LBS

Page: 1Continued

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B I L L O F L A D I N G

No: PEC 722437

Ship From:
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Ship To: (1)
 DART AEROSPACE

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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

SHIP TO: THYSSENKRUPP AEROSPACE(KENT) 5002 D STREET NW BUILDING 35 S AUBURN, WA 98001
SOLD TO: THYSSENKRUPP AEROSPACE(KENT) 6811 SOUTH 204TH STREET SUITE 400 KENT, WA 98032

KAISER
ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4225232

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD:		GOVT CONTRACT NUMBER:			
55F462			061814-0		102041/10					
KAISER ORDER NO:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:	PRODUCT DESCRIPTION:				
1110685	1	29-APR-2011	2024	BARE	T3	HT Flat Sheet				
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	Gauge:	DIAMETER/WIDTH:		LENGTH:				
3056 LB	135 PCS EST.	2031860	0.0320 IN	48.000 IN		144.000 IN				

Certified Specifications

AMS 4037/RevN
CMMMP 019/RevD

AMS-QQ-A-250/4/RevA
CMMMP 025/RevT

ASTM B 209/Rev07

Test Code: 1504

Test Results

Lot: 543794A2 Cast 530

Drop 18

Ingot 1

Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T3	LT / 2 (Min:Max)	68.2 : 68.5 (470 : 472)	45.5 : 45.8 (314 : 316)	18.0 : 16.1

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.11	0.19	4.5	0.56	1.3	0.01	0.12	0.02	0.01	0.00	TOT 0.05

ALLOY LIMITS

	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
2024												
MIN	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4225232

CERTIFICATION

KAISER ALUMINUM FABRICATED PRODUCTS, LLC (KAISER) HEREBY CERTIFIES THAT METAL SHIPPED UNDER THIS ORDER WAS MELTED IN THE UNITED STATES OF AMERICA OR A QUALIFYING COUNTRY PER DFARS 225.872-1(a), WAS MANUFACTURED IN THE UNITED STATES OF AMERICA, AND MEETS THE REQUIREMENTS OF DFARS 252.226 FOR DOMESTIC CONTENT. THIS MATERIAL HAS BEEN INSPECTED, TESTED, AND FOUND IN CONFORMANCE WITH THE REQUIREMENTS OF THE APPLICABLE SPECIFICATIONS AS INDICATED HEREIN. ALL METAL WHICH IS SOLUTION HEAT TREATED COMPLIES WITH AMS 2772. ANY WARRANTY IS LIMITED TO THAT SHOWN ON KAISER'S STANDARD GENERAL TERMS AND CONDITIONS OF SALE. TEST REPORTS SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF KAISER ALUMINUM FABRICATED PRODUCTS, LLC LABORATORY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. ISO-9001:2000 CERTIFIED.

A handwritten signature in black ink, appearing to read "Bill Poyner".

BILL POYNOR, LABORATORIES SUPERVISOR

Page 2 of 2

**Acciaierie
Valbruna s.p.a.**



36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Sala: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clients / Kunden / Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttori: ACCIAIERIE VALBRUNA S.P.A.
Horizonal/Horizontal products

Oggetto Prova: Descaled Annealed Hotrolled
Prüfgegenstand: horizontale Produkte

Avviso di Specifiche: D-VI10013505
Lieferungsbedingung: Verz. L.

Ordine nr.: 26534 STOCK CAROL STR
Bestell-Nr. oder Commando

Tipo di Elaborazione: E+AOD
Erhärtingsgang/Melting process/Méthode d'élaboration

**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005), 3.1**

54-10600

Certificato nr.: MEST869578/2010/
Prüfungsauftrag-Nr.

Conforma ordine nr.: EI10001456
Werks- oder Unterabteilung:

Marchio di Fabbrica:
Zelotus da Werkselemente
Tessile
High end fabric products



Punzone del Collaudatore:
Stampo da Werkselemente
Impresora de alta calidad para la fábrica



Specifiche:
Anforderungen / Requirements / Exigences

VSI 0 304/304L A
AMS-QQ-S-763 B 304/304L A
ASME SA276 2007 S30400/03 A 2
ASTM A182 2008A S30400/03 A 2
ASTM A276 2008A S30400/03 A
ASTM A370 2009A
MIL-S-882 B/1 304/304L
(0) SEC.II PTA 2007 EDITION ADD. 2005
(1) SEC.II PTA 2007 EDITION ADD. 2005
(2) SEC.II PTA 2007 EDITION ADD. 2005
(3) Chemical analysis only and mechanical properties.
(5) Chemical analysis only and mechanical properties.
(7) * ISO 15158-3

AMS 5639 H S30400 A
ASME SA182 2007 S30400/03 A 2
ASME SA320 2007 B8 CLASS1 2
ASTM A183 2008 B8 CLASS1
ASTM A314 2008 S30400/03
ASTM A473 2001 S30400/03 6
NACE MR0175⁺ 2003 S30400/03 A 7

Chemical analysis only and mechanical properties.
2SEC.II PTA 2007 EDITION ADD. 2005
4SEC.II PTA 2007 EDITION ADD. 2005
Chemical analysis only.

AMS 5647 H S30403 A
ASME SA183 2007 B8 CLASS1 (1)
ASME SA479 2007 S30400/03 A (4)
ASTM A282 2002A PRACTICE E
ASTM A320 2008 B8 CLASS1
ASTM A479 2009 S30400/03 A
QQ-S-763 F 304/304L A

Chemical analysis only and mechanical properties.

Qualità: 304/304L
Qualität: 304/304L
Qualité: 304/304L

Puntinatura: 304/304L
Kontrollmarkierung: Marquage

Marche AISL
Markenzeichnung/Graffiti

Pcs. nr. Pcs. nr. Nom. nr. Nr. de pieza	Oggetto Objekt Produkt Produkt Concepto de producto	Dimensioni - In Abmessungen Dimensions Dimensions	Tolleranza Toleranz Tolerance Tolerancia	Lunghezza - In Länge Longitud Longueur	Colata Schmelze Fondue	Pezzi Stückzahl Pièces Piezas	Peso - LB Gewicht Poids Peso	Lotto nr. Lotto nr. Lot n. Lote n.
0030	Flat	3,0000 x 0,3750	484-03	144 / 159	250269		1.495	930700640

Sono state soddisfatte tutte le condizioni richieste
Die gesuchten Anforderungen sind erfüllt.
The required has been furnished to accordance with the requirements.
Le material il est fourni conformément aux exigences.

Controllo antimacchia: OK
Vorversuchsgang: spezialanalytisch durchgeführt
Auszählung: OK
Durchgeführt unterrichtet ist: n.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze:
Beobachtung und Ausmessung ohne Bevorstechung
Visuel inspection and dimensional check/évaluation
Controllo visual et dimensionnel: conforme

TEST ALLO STATO DI FORNITURA

Total delivery condition Prüfung auf Lieferbedingungen produkte Test o fatto da fornitura Prueba sobre el material así como entregado

TEST	Prove/Prüfung Spülung/Spülung Lang-Zeit Lang-Zeit Wärmebehandlung Wärmebehandlung Kühl-Zeit Kühl-Zeit mm	°F °C Temperatur Temperatur Temperatur	Pezzi Objekt Prüfung Prüfung n	Strumento Instrument Instrument Instrument Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	Smeraviglio Scherung Tensión Tension Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	Resistenza Widerstand Tensión Tension Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	Allungamento Dehnung Tension Tension Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	Altezza Elongation Elongación Elongación Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	Stretto Elasticità Elasticitat Elasticitat Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	Regolarità Rundheit Ronda Ronda Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	Durezza Härte Härte Härte Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2% Rp 0,2%	
TEST	Valori richiesti 1 Werte der Anforderungen Valeurs demandées	min max	30	-	75 115	-	40	-	50	-	-	140 235
A	B,75	68	L	43		88	58		67			179

TEST		min	max	5
A	Grain size for ASTM E112			

1) Lunghezza/Length, T-temperatura/temperature, C-Temperatura/temperature

Mechanical properties according to ASTM A370.

Analisi chimica

Chimica Zusammensetzung/Chemical Analysis/Analyse chimique

Colata nr. Schmelze/Gele	mn - max 0,030	1,00	- 2,00	18,00 20,00	- 1,00	8,00 10,50	-	- 0,040	0,020 0,030	- 0,100	-	-	-	
250269	C % 0,020	Si % 0,34	Mn % 1,66	Cr % 18,70	Mo % 0,47	Cu % 0,54	Ni % 8,12	Co % 0,110	P % 0,030	S % 0,024	N % 0,094			

Produced without class HI Ozone depleting substances.

Solution heat treated from continuous carbide network.

Annealing temperature: 1940°F for 0.5 hr/heater.

Micro and macro etch test: OK

Vicenza, 05/05/10 VC0000 (M.R. Rizzatto)	Il collaudatore di stabilità / der Werkselektionsprüfer / Works Inspector / L'agent d'usine M. Rizzatto	Pagina - 1 di 2
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**Acciaierie
Valbruna s.p.a.**



36100 VICENZA (Italy) - Viale della scienza, 25 z.I.
Slab.: 39100 BOLZANO (Italy) - Via A. Volta, 4

Città / Stadt / Ville / Cittadina / Cittadella
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-USA

Produttore: **ACCIADERIE VALBRUNA S.P.A.**
Responsible for the product:

Oggetto Prova: Decaled Annealed Hotrolled
Product name: Decaled Annealed Hotrolled

Avviso di Spedizione: D-VI10013506
Lieferanzeige/Packing Note: L.

Ordine nr: 26534 STOCK CAROL STR
Barcode/Your order/Commando

Tipo di Elaborazione: E+AOD
Elaboration process/Making process/Mode d' élaboration

**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005), 3.1**

Certificato nr: MEST889878/2010/
Prüfung/Trial/Essai

Conferma ordine nr: EI10001456
Proof of Order/Confirme de l'ordre

Marchio di Fabbrica:
Zeichen der Fertigung:
Trade mark:
Sigla del F. fabbrica:



Intergranular corrosion test per ASTM A262 pract. E: ck.
Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Procedure Equipment Directive (77/23/EC) Annex 1a-1,3 by TÜV and LLOYD'S

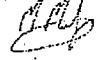
Vicenza,05/05/10 Vocato Data 10/05/11	Il caposquadro di stabilimento / der Werksachverständiger / Works Inspector / L' agent d' usine M.Rizzotto	Pagina - 2 di 2
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CERTIFIED INSPECTION REPORT

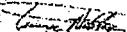
We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per:



Malcolm Murphy
Director of Manufacturing Davenport Works



Terence Thom
Quality Assurance Manager

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1264859 Ship Date	B.L. No.	Invoice No.	Alcoa No.	Item
2011-07-07	6059277	00000	1000302431-3	DS-02431-3
P.O. No./Govt Contract No.	Customer		Alcoa Item	
5400105132	Ln#:	0040	COPPER & BRASS SAL	G041015427R11

Page 1 of 2

Ship To: COPPER & BRASS SALES INC
13338 ORDEN DR BUILDING R
SANTA FE SPRINGS 90670 CA

Item Description
0.1 IN TK (+0.0000 -.0060) X 48.0 IN W (+.125 -
.125) X 144.0 IN LN (+.15625 -.15625) CAT D 126913 (N) A/T 6061-
T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED. AMS4027 REV N ANSIH35.2 REV 2009 EXC_MRK ASME-SE-
209 REV 10 EXC_MRK ASTMB209 REV 07
(MARKEED) KRAFT PAPER INTERLEAVED
MAX GROSS SKID WGT: 4750 LB QUAN TOL +/-
10 % CQR D126913 REV 39 CUST REQ 11-07-
05 *** W/E 11-08-06 ***

Num	Package	Ticket	Lot	Weight	Quantity	UOM	Inspector Clock Numbers
1	913131		635052	3875	60	PC	27112 47199

Notes for CQR: D126913.39

PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISION DATED 1997-08-01.

CQR: D126913.39 - Specification Limits

Tmpr	Dir	UTS		TYS		EL4D	
		KSI	KSI	KSI	PCT	KSI	PCT
T6	Long Transv.	Max		Max		Max	
		Min	42.0	35.0	10	Min	42.0

Chemical Composition	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other	Other	Each	Total	Aluminum
Alloy 6061	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15	REMAIN	REMAIN
Lot: 635052	Min	0.40	0.15		0.8	0.04							

- Mechanical, Physical, Metallography, Quantometer Results

No.	UTS	TYS	EL4D		
Tmpr	Test	KSI	KSI		
T6	Long Transv.	10	48.8	44	10.4
		48.7	43.9	10.2	

CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

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Per:


Malcolm Murphy
Director of Manufacturing Davenport Works


Terrence Thom
Quality Assurance Manager

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1264859 Ship Date	B.L. No.	Invoice No.	Alcoa No.	Item
2011-07-07	6059277	00000	1000302431-3	DS-02431-3
		P.O. No./Govt Contract No.	Customer	Alcoa Item
		5400105132 Lnt#:	0040-	COPPER & BRASS-SAL G041015427R11

Page 2 of 2

Lot: 635052 - Mechanical, Physical, Metallography, Quantometer Results (cont.) -----

48.6	44	10.2
48.4	43.8	10.4
48.6	43.9	10.8
48.6	43.8	10.6
47.1	42.3	10.6
46.6	41.7	10.8
47.2	42.2	10.8
46.7	41.8	10.7

Cast Number	Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI
H9926042	Actuals	0.65	0.4	0.26	0.08	0.9	0.16	0.04	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225:872.1(a)]; it was manufactured in the United States

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577

OUTSTANDING PO REPRINT

Purchase Order ID PO14519
Purchase Order Date 7/19/2011
PO Print Date 7/22/2011

Page Number 1 of 3

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended Price
Ship To :	DART AEROSPACE LTD	1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA				

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M303H0.625	HEX BAR .625	7/22/2011 Yes	12.00 f	Yours ppd	\$9.1700	\$110.04

Special Inst: MATERIAL: AISI 303 SS HEX BAR AS
PER ASTM A582
NOTE: AISI 304/316 NOT
ACCEPTABLE

4	M2024T3S.032	2024-T3 .032 sheet	7/22/2011 Yes	✓ 96.00 sf	Yours ppd	\$3.0938	\$297.00
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Special Inst: MATERIAL: 2024-T3 ALUMONUM
SHEET AS PER
QQ-A-250/4 OR AMS-QQ-A-250/4 OR

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

REFERENCE ONLY

7/22/2011

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577

OUTSTANDING PO REPRINT

Purchase Order ID PO14519

Purchase Order Date 7/19/2011

PO Print Date 7/22/2011

Page Number 2 of 3

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended Price	
Vendor Part Number							
7	M304S16GA	304/316 Sheet .063	7/22/2011 Yes	96.00 sf	Yours ppd	\$6.6094	\$634.50

	Special Inst:	MATERIAL AS ABOVE	Line Total:	\$634.50			
8	M304B0.375X03.000	M304 SS bar .375 x 3.00	7/22/2011 Yes	✓ 12.00 9.000 f	Yours ppd	\$15.2100	\$182.52

	Special Inst:	MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE	Line Total:	\$182.52			
9	M304B0.625X3.000	304 BAR .625 X 3.00	7/22/2011 Yes	12.00 f	Yours ppd	\$23.0300	\$276.36

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

7/22/2011

• Dart Aerospace Ltd.
 • 1270 Aberdeen Street
 • Hawkesbury, ON K6A 1K7
 • Tel: 613 632 9577

OUTSTANDING PO REPRINT

Purchase Order IDPO14519

Purchase Order Date 7/19/2011

PO Print Date 7/22/2011

Page Number 3 of 3

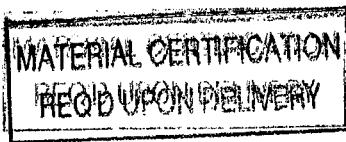
Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
 O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
 TORONTO, ON M5W 5V8
 CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended Price
Special Inst:				Line Total:		
16	M6061T6S.100	6061-T6 .100 Sheet	7/22/2011 Yes	✓ 96.00 sf Yours ppd	\$4.4959	\$431.61
<i>7/11/14</i>						
Special Inst: MATERIAL: 6061-T6 / T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025/AMS 4027 OR ASTM B209				Line Total:		
				\$431.61		
						Outstanding PO Total: \$1,932.03



No substitution or deviation without
 consent.
 Certificate of Conformity or Material
 Certification required when applicable

Change Nbr: 4

Change Date: 7/22/2011